## ABSTRACT OF THE DISCLOSURE

Atoner including toner particles including a binder resin, a colorant, and an inorganic particulate material present on a surface of the toner particles. The toner particles have a surface roughness (Ra) of from 1 to 30 nm, a standard deviation of the surface roughness of from 10 to 90 nm and include 1 to 20 convexities per 1  $\mu$ m, which have a height not less than 10 nm.

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